

INCREASING ASPHALT PRESERVATION EFFECTIVESS WITH EARLY TREATMENT

PAAMA/PennDOT Statewide Conference

Boalsburg, PA – October 27, 2023

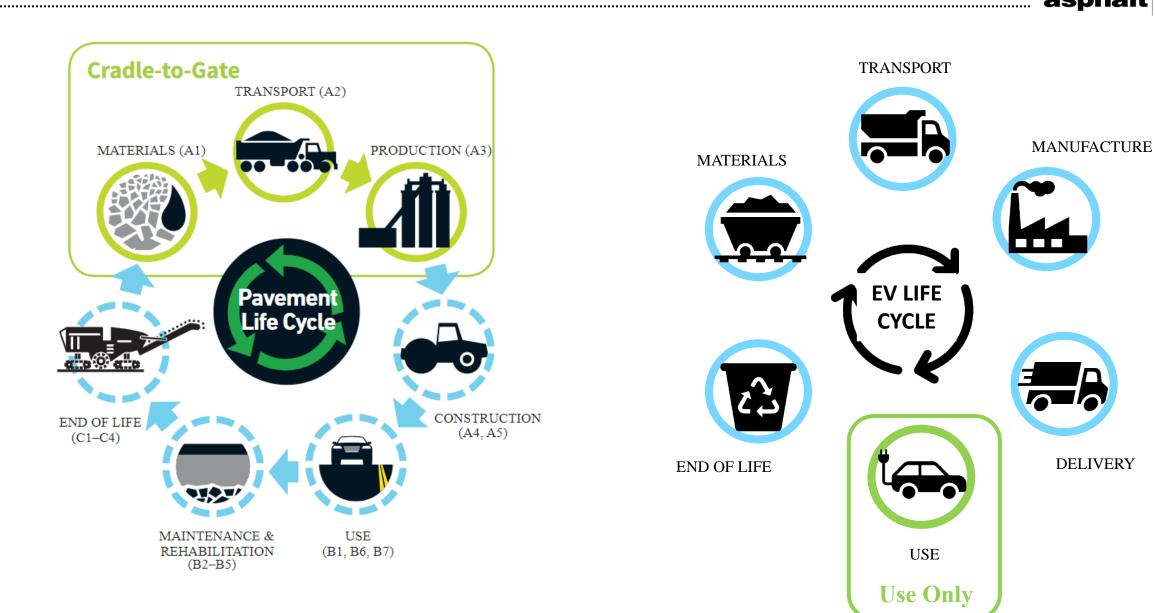
Gregory A. Harder, P.E.







DELIVERY



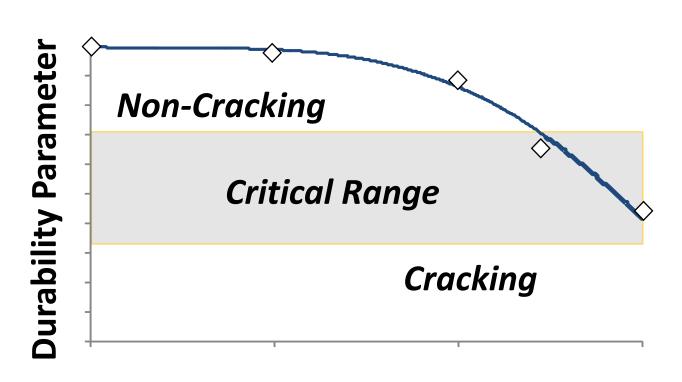
Purpose of This Study



As a pavement ages, the binder oxidizes and become brittle making it prone to cracking

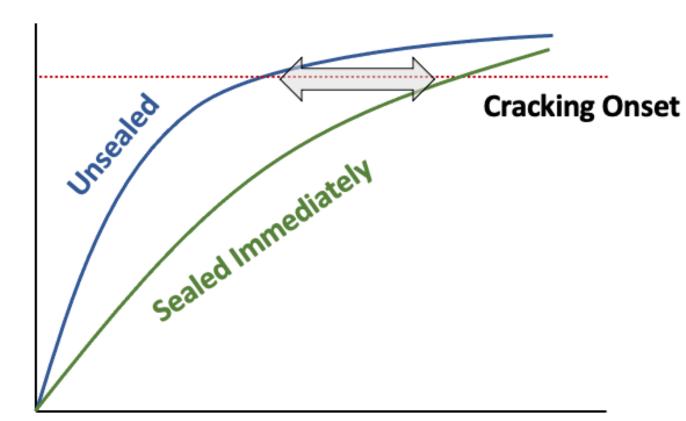
Agencies use preservation treatments such as chip seals to mitigate cracking but most do so after cracking has begun

We want to quantify the benefits of early chip seal application on the postponement of the onset of cracking



Year





Time

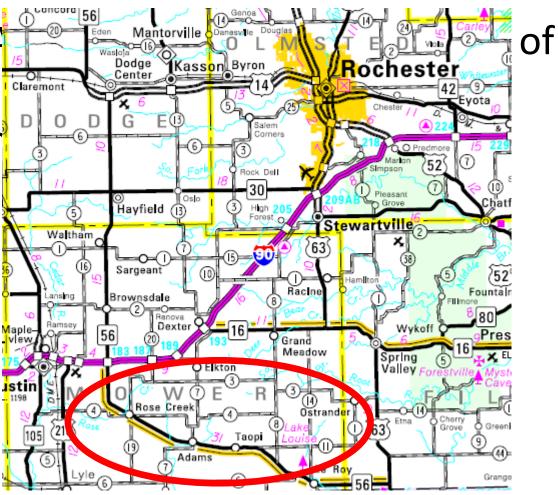
MN TH56 Test Sections



• TH56

 two-lane rural highway with A construction)

test sections located betweer



MN TH56 Test Sections



MINNESOTA TH 56 SITE LAYOUT

10 to 11	11 to 12	12 to 13	13 to 14	14 to 15
Control	2003	2002	2001	2000

Age when

treated 4 YEAR 3 YEAR 2 YEAR 1 YEAR
ORIGINAL CONSTRUCTION - 1999
CRS-2P CRS-2P CRS-2P

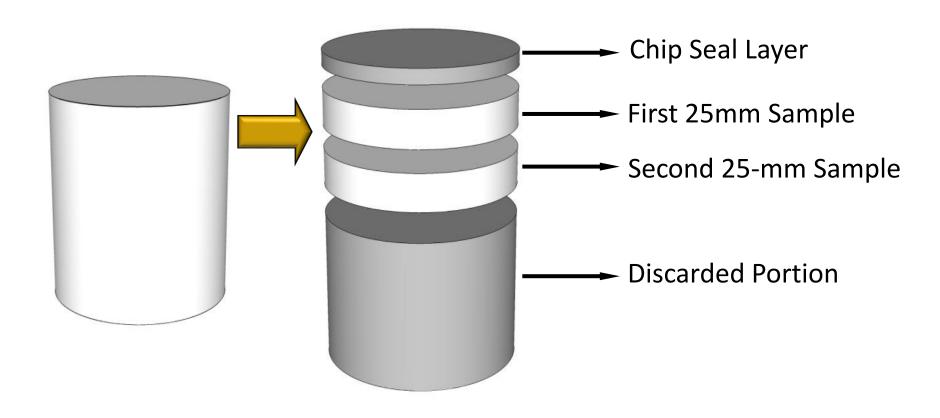
0.40 gal/yd²

0.34 gal/yd² 0.32 gal/yd²

CRS-2P 0.38-0.42 gal/yd²

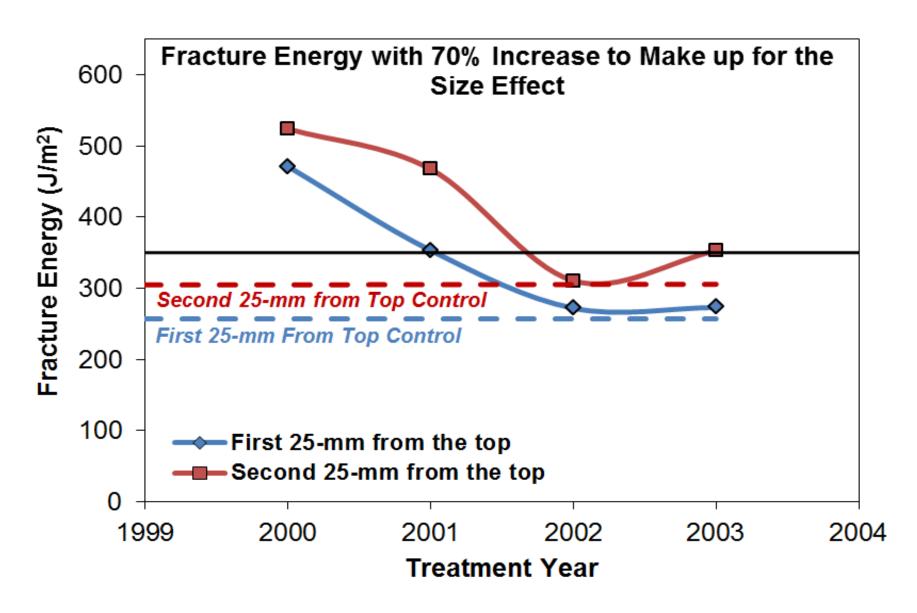
Pavement Preservation - Chip Seal on TH 56, MN DOT Preparation of Cores





Pavement Preservation with Chip Seal





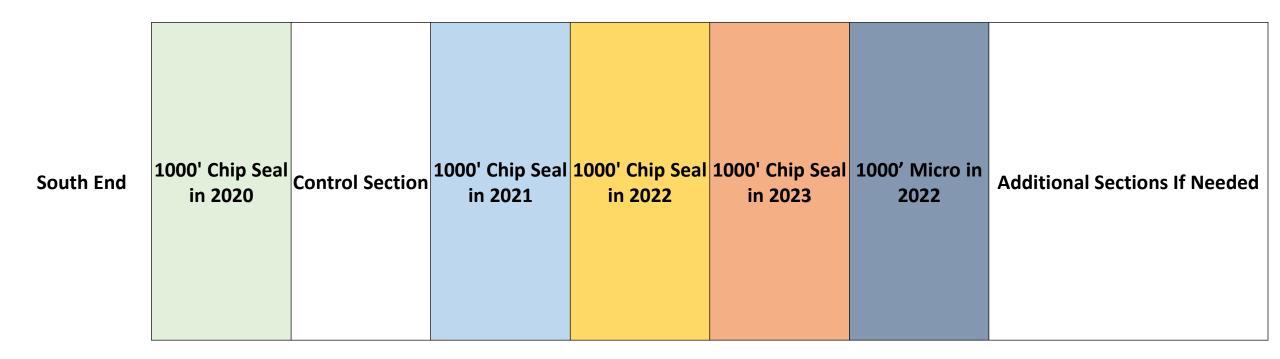
NYSDOT Rt. 11 Project Details



- 8.2 miles in length
 - 3-4 inches of CIPR (2019)
 - 1 inch of scratch course (2019)
 - 1½ inches of 9.5 mm HMA with PG 64V-22 (2020)
- 1st chip seal placed shortly after placement of wearing course
- 2000 AADT with 10% trucks

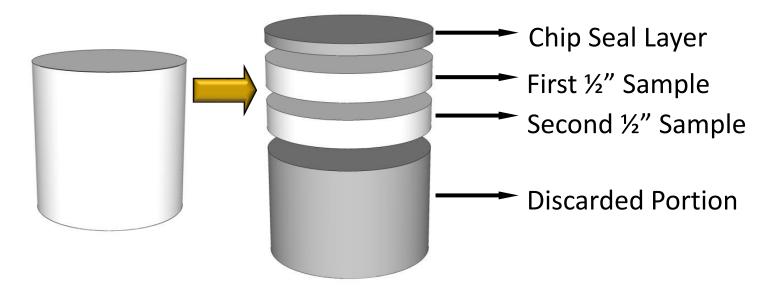


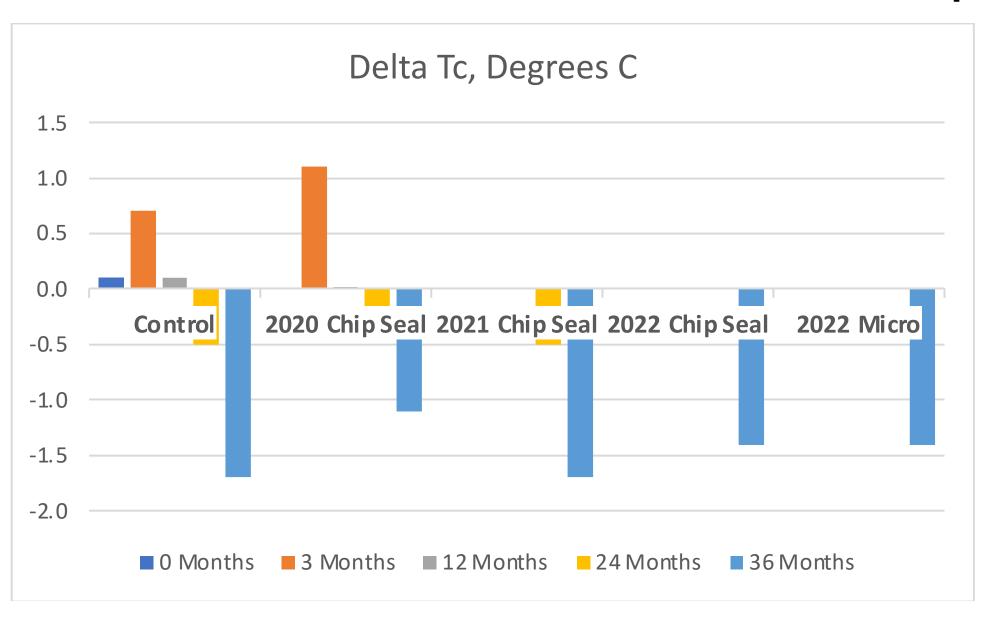
NYSDOT ROUTE 11 SITE LAYOUT

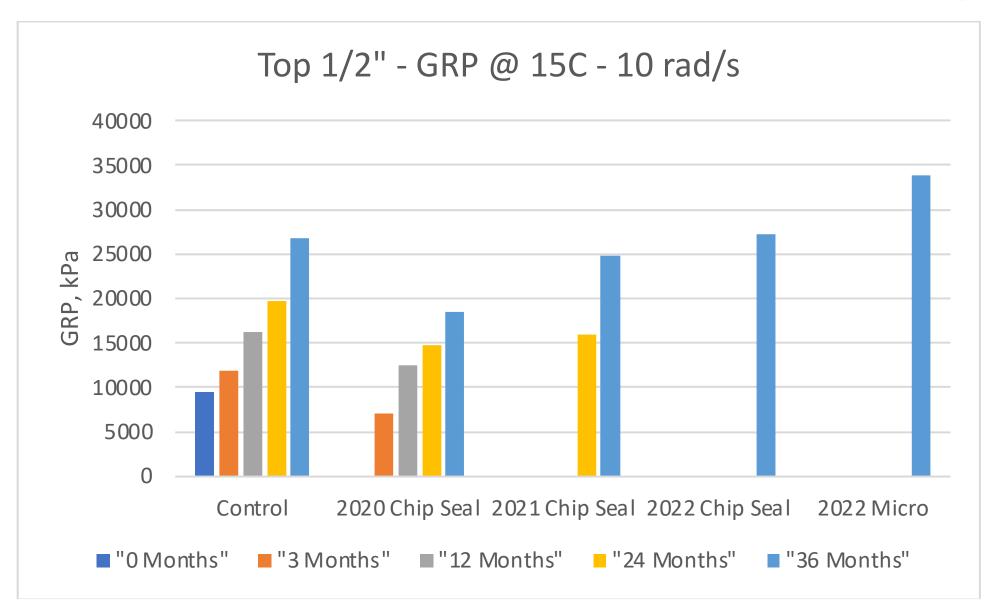




- Cores were taken at 0, 3, and 12 months
- Recovered binder testing on the top ½" and the next ½" of the cores (chip seal removed) – Delta Tc; GRP
- Mixture crack testing performed on the 1 ½" overlay (chip seal removed) – FI

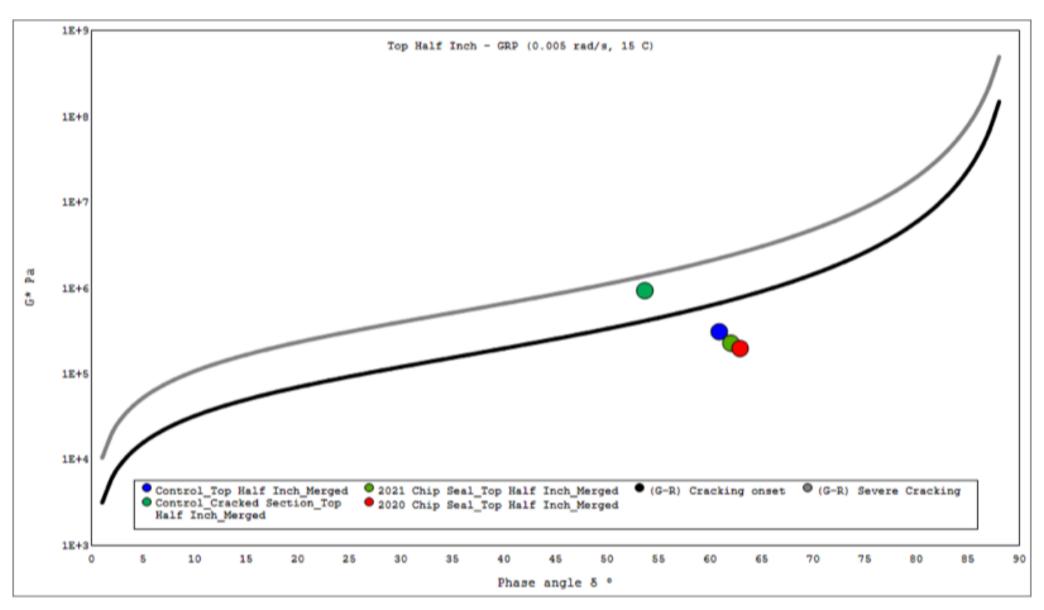




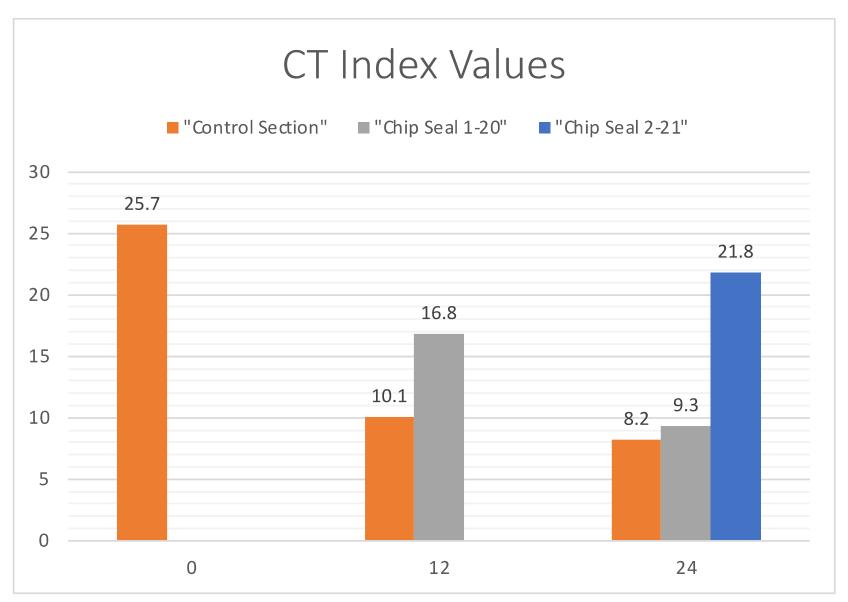


GRP -0.005 rad/s, 15C











2022-26 Paving Program Resource Needs

	2019 Program Level	2022-2026
Lane miles (LM) Resurfaced	2,445	3,221
LM Renewal / % of Program	122/5%	966/30%
LM Correct. Maint. / % of Program	1,149/47%	1,546/48%
LM Prevent. Maint. / % of Program	1,149/48%	709/22%
Paving Cycle (Years)	15.7	12.0
Avg. Treatment Life (Years)	9.4	12.0
Resource Needs (\$millions)	131	1,188

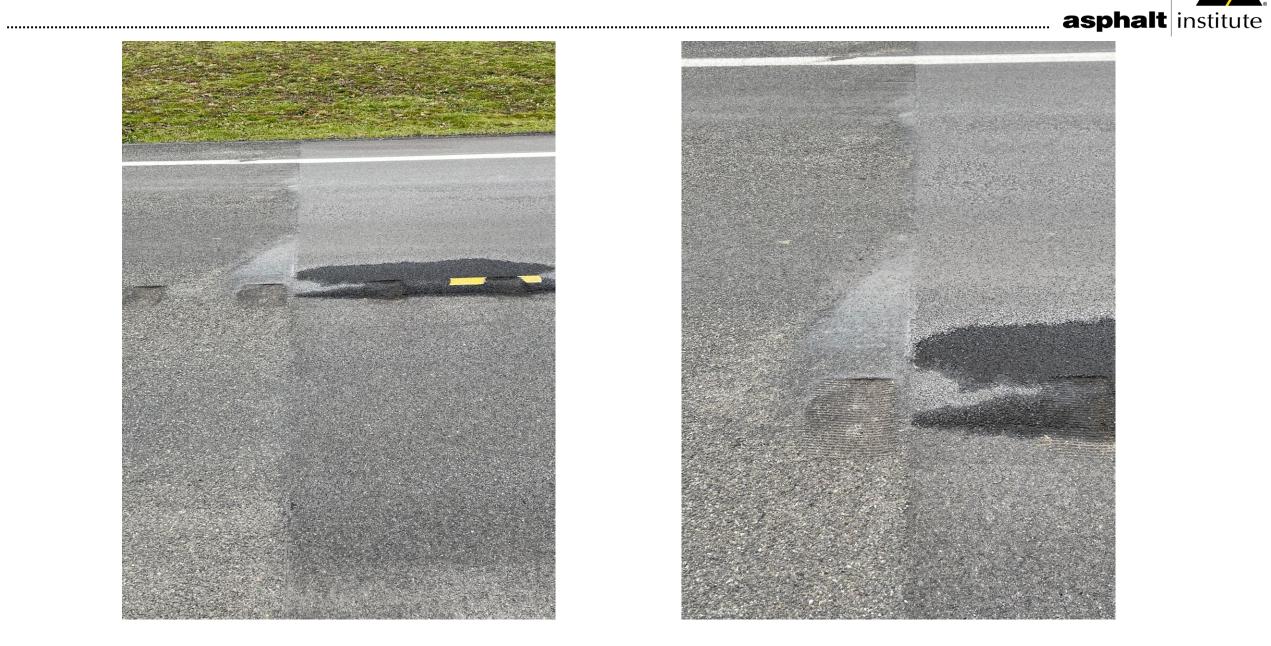
Courtesy of Fred Hiffa









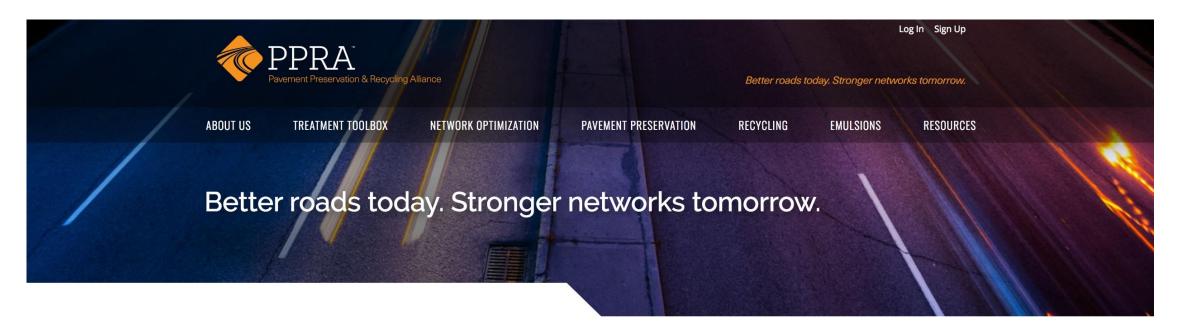






www.RoadResource.org







The Pavement Preservation & Recycling Alliance provides a collective space to bring industry and agency together for the advancement of sustainable, eco-efficient, and innovative pavement applications.

Joining together resources from the Asphalt Emulsion Manufacturers Association, the Asphalt Recycling & Reclaiming Association, and the International Slurry Surfacing Association, PPRA unites a network of members dedicated to: "Better roads today. Stronger networks tomorrow."

Jointly, PPRA assists agencies by providing a centralized repository for comprehensive information related to pavement preservation and asphalt recycling and reclaiming. PPRA seeks to help agencies at the state, county, and local level to make the right choices for their road networks and be the best possible stewards of their roads and of taxpayer dollars.

Resources provided by PPRA help agencies to:

- · Empower long-term planning
- · Remove subjectivity in treatment determinations
- · Connect funding to network condition
- Facilitate forecasting
- Demonstrate network-level progress

www.RoadResource.org



- RoadResource.org
- Completely free
- 18 pavement preservation, recycling, and emulsion treatments
- Network comparison calculators
- Tutorials
- Allows for customization
 - Structural coefficients
 - Cost information
 - Life extensions for treatments



Better roads today. Stronger networks tomorrow.

ABOUT US

TREATMENT TOOLBOX

NETWORK OPTIMIZATION

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PAVEMENT PRESERVATION

RECYCLING

EMULSIONS

RESOURCES

Optimize Your Network

▶ How-To-Guide

Life Cycle Cost Get 40 years of life or more

- ▶ About
- ▶ Life Cycle Cost Calculator

Equivalent Annualized Cost Apples to apples cost comparisons

▶ EAC: About & Calculator

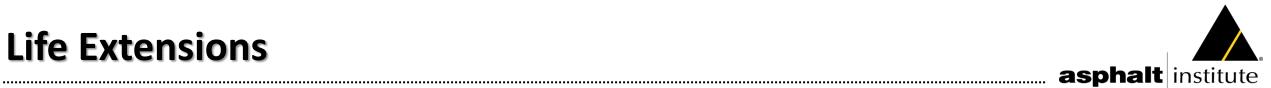
Remaining Service Life Add maximum life to your network

▶ About ▶ Remaining Service Life Calculator

Cost Benefit Value How-To Prioritize Projects

▶ About → Cost Benefit Value Calculator

Life Extensions

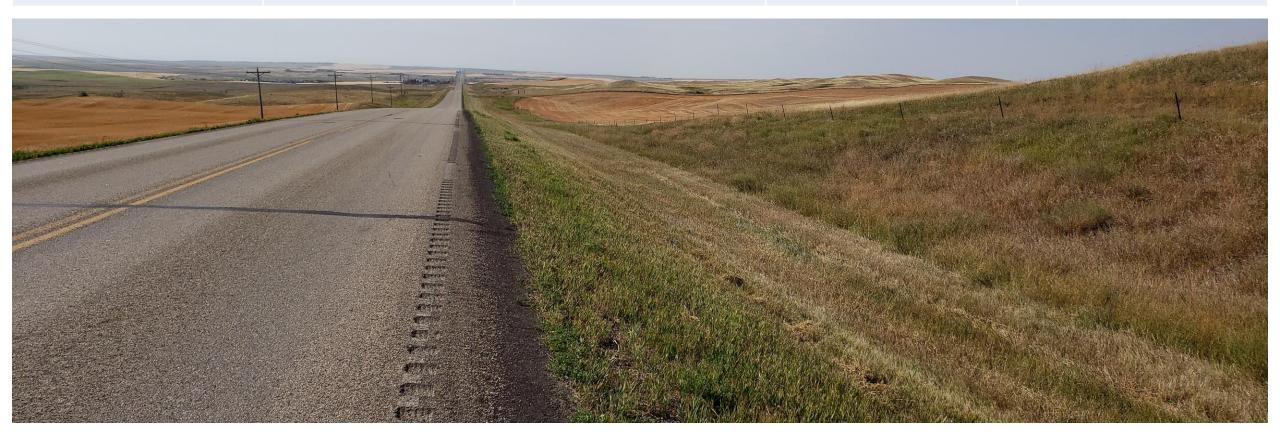


Condition	Α	В	С	D	F
PCI range	85-100	70-84	55-69	40-54	0-39
Crack Seal	5	3	1-2		
Fog Seal		4	2		
Rejuvenating Fog Seal		4	2		
Chip Seal		7-10	3-5	1-3	
Scrub Seal		7-10	3-5	1-3	
Slurry Seal	7-10	5-7.5			
Microsurfacing		8-10	4-6		
Cape Seal		8-10	6-8	4-6	
Thin Lift	8-10	6-8	4-6		

Changes in PCI



Route	Existing (2020)	After Placement (2020)	2021	2022
ND CR-2	95	100	100	100
MD Arrants Road	95	100	100	95
OHDOT SR 117	59	100	69	65
VDOT Beulah Road	73	100	88	78



Thank you



































































































































































































































































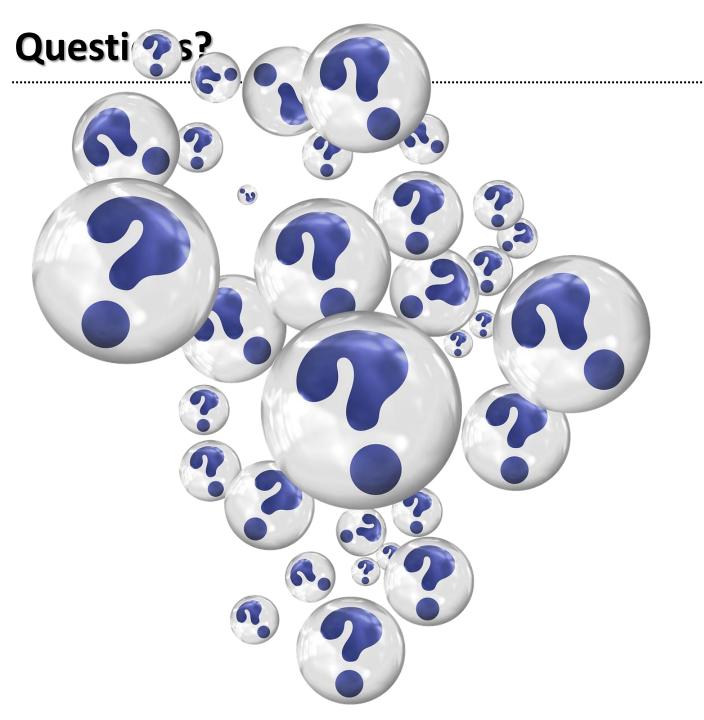




In Loving Memory of Gregory M. Harder December 12, 2002 December 21, 2022

#LLGH





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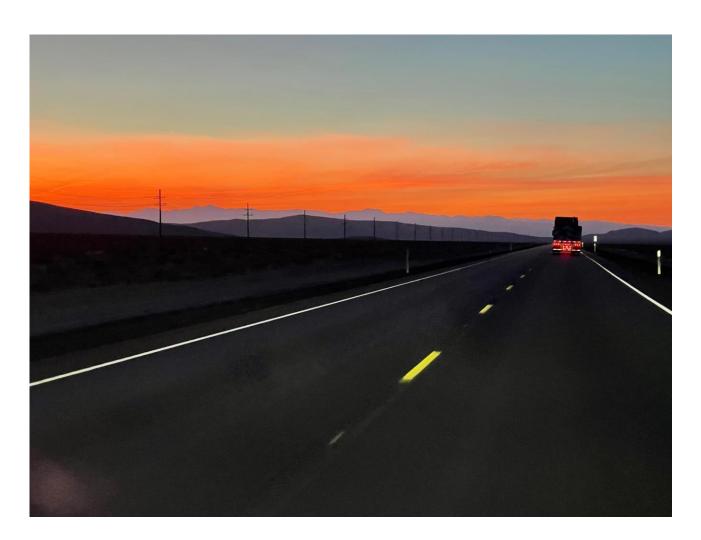
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Thank you





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